

# Safety Data Sheet

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## 1. IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY

### Product Identifier

**Product Description:**                      **NCS ULTRAGEL 31 NAT PA E**  
   **NCS ULTRAGEL 31 NATPA**

### Other Means of Identification:

Sage Code:    31---NAT--X-I-K000.0  
                     31---NAT--X---K000.0  
Chemical Family: Polyester Resin

### **Recommended use of the chemical and restrictions on use:**

**Intended use:**    General purpose clear spray gelcoat

**Uses advised against:**    No information available.

### Details of the supplier of the Safety Data Sheet

#### **Manufacturer / Supplier**

NCS Resins	TEL	031 713 0600	9 Pineside Road, New Germany 3610
Durban Head Office	FAX	031 705 9858	

Aurora Glass Fibre NZ Ltd	TEL	+64 9 273-3540	3/16 Zelanian Drive, East Tamaki,
	FAX	+64 9 273-3565	Auckland 2013, New Zealand

**EMERGENCY TELEPHONE No.: +64 9 273-3540**

## 2. HAZARDS IDENTIFICATION

### Classification

GHS Classification

Health

Acute toxicity - Dermal Category 4

Acute toxicity - Inhalation (Vapors) Category 4

Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2A

Carcinogenicity Sub-category 1B

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Specific target organ toxicity (single exposure) Category 3  
Specific target organ toxicity (repeated exposure) Category 1

Environmental

Chronic aquatic toxicity Category 3

## Physical

Flammability - Hazard category 3 Flammable liquid and vapour

## GHS Labels / Pictograms



**Appearance:** Cloudy pink

**Physical State:** Liquid

**Odour:** Pungent

## Emergency Overview Statements

### Danger

#### Hazard Statements

**Harmful if inhaled**

**Causes skin irritation**

**Causes serious eye irritation**

**May cause cancer**

**May cause respiratory irritation**

**Causes damage to hearing through prolonged or repeated exposure if inhaled**

**Harmful to aquatic life with long lasting effects**

**Flammable liquid and vapor**

## Precautionary Statements - Prevention

Obtain special instructions before use

Do not handle until all safety precautions have been read and understood

Use personal protective equipment as required

Use only outdoors or in a well-ventilated area

Wash face, hands and any exposed skin thoroughly after handling

Wear protective gloves/protective clothing/eye protection/face protection

Do not breathe mist, vapors, spray

Do not eat, drink or smoke when using this product

Keep away from heat/sparks/open flames/hot surfaces. - No smoking

Keep container tightly closed

Ground/bond container and receiving equipment

Use explosion-proof electrical/ventilating/lighting equipment

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Use only non-sparking tools  
Take precautionary measures against static discharge  
Keep cool  
Avoid release to the environment  
Contaminated work clothing should not be allowed out of the workplace

## Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
If eye irritation persists: Get medical advice/attention  
If skin irritation occurs: Get medical advice/attention  
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower  
Wash contaminated clothing before reuse  
If skin irritation or rash occurs: Get medical advice/attention  
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing  
In CASE OF FIRE: Use CO<sub>2</sub>, dry chemical, or foam to extinguish

## Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed

## Precautionary Statements - Disposal

Do not discharge into lakes, streams, ponds and ground water supply. Dispose of in accordance with local statutory regulations

## Hazards not otherwise classified (HNOC)

### Other Information

Unknown acute toxicity 66.0% of the mixture consists of ingredient(s) of unknown toxicity.  
Unknown aquatic toxicity 66.7% of the mixture consists of components(s) of unknown hazards to the aquatic environment.

## 3. COMPOSITION/ INFORMATION ON INGREDIENTS

Component	CAS No	Weight %
Polyester Resin	Proprietary	50 – 60
Styrene	100-42-5	40 –50

## 4. FIRST - AID MEASURES

### First Aid Measures

**Eye Contact** Immediately flush eyes for at least 15 minutes. Get medical attention.

**Skin Contact** Wash off with warm water and soap. Remove contaminated clothing and shoes. If skin irritation persists, call a physician. Wash contaminated clothing before reuse.

**Inhalation** Remove person to fresh air. If signs/symptoms continue, get medical attention. Keep patient warm and

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at rest. If not breathing, give artificial respiration. If breathing is labored, administer oxygen. Get medical attention immediately.

## Ingestion

Do not induce vomiting. Potential for aspiration if swallowed. This material may enter the lungs during vomiting. Never give anything by mouth to an unconscious person. GET IMMEDIATE MEDICAL ATTENTION.

## Most important symptoms and effects, both acute and delayed

**Most Important Symptoms and Effects.** No information available

## Indication of any immediate medical attention and special treatment needed

**Notes to Physician** Treat symptomatically.

## 5. FIRE - FIGHTING MEASURES

### Suitable Extinguishing Media

Carbon dioxide (CO<sub>2</sub>), Foam, Dry chemical, Water spray

### Unsuitable Extinguishing Media

Do not use a solid water stream as it may scatter and spread fire.

### Specific hazards arising from the chemical

**Hazardous combustion products** Combustion may produce carbon monoxide, carbon dioxide and irritating or toxic vapors and gases

**Combustion/Explosion Hazards** Flammable. Vapors may form explosive mixture with air. Flash back possible over considerable distance. This material may polymerize (react) when its container is exposed to heat (as during a fire). This polymerization increases pressure inside a closed container and may result in the violent rupture of the container. Empty containers may retain product residue (liquid and/or vapor). Do not pressurize, cut, weld, braze, solder, drill, grind, or expose these containers to heat, flame, sparks, static electricity, or other sources of ignition as the container may explode and may cause injury or death.

### Protective Equipment and Precautions for Firefighters:

Wear self-contained breathing apparatus (SCBA) and full fire-fighting protective clothing. Thoroughly decontaminate all protective equipment after use. Evacuate all persons from the fire area to a safe location. Move non-burning material, as feasible, to a safe location as soon as possible. Fire fighters should be protected from potential explosion hazard while extinguishing the blaze. DO NOT extinguish a fire resulting from the flow of this flammable liquid until the flow of liquid is effectively shut off. This precaution will help prevent the accumulation of an explosive vapor-air mixture after the initial fire is extinguished. Use water spray to cool fire-exposed containers.

## 6. ACCIDENTAL RELEASE MEASURES

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## Personal precautions, protective equipment and emergency procedures

**Personal Precautions** Remove all sources of ignition. Evacuate personnel to safe areas. Avoid contact with skin and eyes. Use personal protective equipment as required. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

**Other Information** All equipment used when handling the product must be grounded.

## Environmental Precautions

**Environmental Precautions** Prevent further leakage or spillage if safe to do so. Do not allow material to contaminate ground water system. Prevent product from entering drains. Soak up with inert absorbent material and dispose of as hazardous waste. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

## Methods and material for containment and cleaning up

**Methods for Containment** Prevent spilled material from 1) contaminating soil, 2) entering sanitary sewers, storm sewers, and drainage systems, and 3) entering bodies of water or ditches that lead to waterways. Prevent spreading over a wide area (e.g. by containment or oil barriers).

**Methods for Clean-up** Soak up with inert absorbent material. Remove from surface water (e.g. by skimming or siphoning). Dispose of contaminated material as waste according to item 13.

## 7. HANDLING AND STORAGE

### Precautions for Safe Handling

**Handling** Do not breathe vapor or mist. Avoid contact with eyes, skin and clothing. Take off contaminated clothing and wash before reuse. Ensure adequate ventilation. Ground and bond containers when transferring material. Use spark-proof tools and explosion-proof equipment. Consult your supplier of promoters and catalysts for additional instructions on proper mixing and usage. Empty containers may retain product residue (liquid and/or vapor). Do not pressurize, cut, weld, braze, solder, drill, grind, or expose these containers to heat, flame, sparks, static electricity, or other sources of ignition as the container may explode and may cause injury or death. Empty drums should be completely drained and properly bunged. Empty drums should be promptly returned to a drum reconditioner or properly disposed. Do not use compressed air for filling, discharging or handling. Wash hands before breaks and immediately after handling the product.

### Conditions for safe storage, including any incompatibilities

**Storage** Keep away from heat and sources of ignition. No smoking. Keep away from direct sunlight. Keep containers tightly closed in a cool, well-ventilated place. To ensure maximum stability and maintain optimum resin properties, resins should be stored in closed containers at temperatures below 77°F (25°C).

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## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### Occupational Exposure Limits:

Components with workplace control parameters  
**Styrene (CAS #: 100-42-5)**

**Occupational Health and Safety Act, 1993**  
**Regulations for Hazardous Chemical Substances, 1995 Table 1.**

TWA OEL CL	100 ppm	(styrene)
STEL OEL CL	200ppm	

### **Legend**

TWA -Time-weighted average

STEL - Short Term Exposure Limit

OEL - Occupational Exposure Limit

### Appropriate engineering controls

**Engineering Controls** Use general ventilation to maintain airborne concentrations to levels that are below regulatory and recommended occupational exposure limits. Local ventilation may be required during certain operations. Use explosion-proof equipment.

### Individual protection measures, such as personal protective equipment

**Eye/face Protection** Safety glasses with side-shields. If splashes are likely to occur:. Tight sealing safety goggles. Ensure that eyewash stations and safety showers are close to the workstation location.

**Skin Protection** Wear protective nitrile rubber or Viton™ gloves. Gloves made of nitrile rubber or polyvinyl chloride (PVC) may be used for splash protection and brief or intermittent contact with styrenated polyester resin. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion. Impervious clothing. Rubber or plastic boots.

**Respiratory Protection** None required if hazards have been assessed and airborne concentrations are maintained below the exposure limits listed in Section 8. Wear an approved air-purifying respirator with organic vapor cartridges and particulate filters where airborne concentrations may exceed exposure limits in Section 8 and/or there is exposure to dust or mists due to sanding, grinding, cutting, or spraying. Use an approved positive-pressure air-supplied respirator with emergency escape provisions if there is any potential for an uncontrolled release, airborne concentrations are not known, or any other circumstances where air-purifying respirators may not provide adequate protection

**General Hygiene Considerations** Handle in accordance with good industrial hygiene and safety practice.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Appearance** Cloudy pink

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<b>Odor</b>	Pungent
<b>Odor Threshold</b>	0.2 ppm (Styrene)
<b>Physical State</b>	Liquid
<b>pH</b>	Not applicable
<b>Flash Point</b>	32 °C / 89 °F
<b>Flash Point Method</b>	Seta closed cup
<b>Autoignition Temperature</b>	490°C / 914°F (Styrene)
<b>Boiling point / boiling range</b>	146°C / 295°F (Styrene)
<b>Melting point / Freezing point</b>	No information available
<b>Flammability Limit in Air</b>	
<b>Lower</b>	1.1% (Styrene)
<b>Upper</b>	6.1% (Styrene)
<b>Specific Gravity</b>	1.06 - 1.10 @ 25°C
<b>Solubility</b>	Insoluble (Water)
<b>Evaporation Rate</b>	0.49 (BuAc = 1) (Styrene)
<b>Vapor Pressure</b>	5 mmHg @ 20°C (Styrene)
	6.7 hPa (Styrene)
<b>Vapor Density</b>	3.6 (Air = 1) (Styrene)
<b>Explosive Properties</b>	No information available
<b>Oxidizing Properties</b>	No information available
<b>Percent Volatile, wt. %</b>	30 - 40 % by weight
<b>VOC Content:</b>	364 g/l (calculated) product as supplied
<b>Viscosity</b>	1000 - 14000 cps @ 25°C
<b>Decomposition temperature</b>	No information available

## 10. STABILITY AND REACTIVITY

### Reactivity

No dangerous reaction known under conditions of normal use.

### Chemical Stability

Stable under normal conditions. Stable under recommended storage conditions.

### Possibility of Hazardous Reactions

**Hazardous Polymerization** Polymerization can occur. Hazardous polymerization will occur if contaminated with peroxides, metal salts and polymerization catalysts. Hazardous polymerization may occur upon depletion of inhibitor - may cause heat and pressure build-up in closed containers. Product will undergo hazardous polymerization at temperatures above 65° C.

### Conditions to Avoid

Heat, flames and sparks. Contamination by those materials referred to under Incompatible materials. Unstable upon depletion of inhibitor. Elevated temperatures.

### Incompatible materials

Strong acids. Strong oxidizing agents. Metal salts. Polymerization catalysts.

### Hazardous Decomposition Products

Hydrocarbons. Carbon monoxide. Carbon dioxide (CO<sub>2</sub>). Thermal decomposition can lead to release of irritating and toxic gases and vapors.



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## 11. TOXICOLOGICAL INFORMATION

### Information on likely routes of exposure

**Primary Routes of Entry** Eye contact, Ingestion, Inhalation, Skin Contact, Skin absorption

### Acute toxicity

#### **Styrene**

Oral LD50 = 5000 mg/kg (Rat)  
Dermal LD50 > 2000 mg/kg (Rat)  
Inhalation LC50 = 11.8 mg/l (4 H) (Rat)

### Information on toxicological effects

**Symptoms** Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Eyes** Irritating to eyes.

**Skin** Harmful by skin absorption. Contact causes skin irritation. Prolonged skin contact may defat the skin and produce dermatitis.

**Inhalation** Harmful by inhalation. May cause irritation of respiratory tract. Inhalation of high vapor concentrations can cause CNS-depression and narcosis.

**Ingestion** Harmful if swallowed. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Aspiration hazard if swallowed - can enter lungs and cause damage. Ingestion is not an anticipated route of exposure for this material in industrial use.

**Sensitization** Not sensitizing.

**Repeated dose toxicity** In humans, styrene may cause a transient decrease in color discrimination and effects on hearing. Repeated or prolonged exposure may cause skin irritation and dermatitis, due to defatting properties of the product. May cause damage to the liver, eyes, brain, respiratory system, central nervous system through prolonged or repeated exposure if inhaled. May cause damage to the kidneys, liver, eyes, brain, respiratory system, central nervous system through prolonged or repeated exposure if inhaled.

**Mutagenic effects** Styrene has given mixed positive and negative results in a number of mutagenicity tests. Styrene was not mutagenic without metabolic activation but gave negative and positive mutagenic results with metabolic activation.

### Carcinogenicity .

#### Styrene

ACGIH Group A4 - Not classifiable as a human carcinogen.  
IARC Group 2B - Possibly Carcinogenic to Humans  
NTP Reasonably anticipated to be human carcinogen

**Legend** IARC - International Agency for Research on Cancer  
NTP - National Toxicology Program

**Reproductive Toxicity** No information available.

**Neurological Effects** No information available.



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**STOT - single exposure** No information available.  
**STOT - repeated exposure** No information available.

**Target organ(s)** Liver, Central nervous system (CNS), Respiratory system, Kidney.

**Aspiration Hazard** No information available.

## Numerical measures of toxicity - Product Information

**Unknown acute toxicity** 60 - 70% of the mixture consists of ingredient(s) of unknown toxicity.

The following values are calculated based on chapter 3.1 of the GHS document .

**ATEmix (oral)** 2923 mg/kg

**ATEmix (dermal)** 1967 mg/kg

**ATEmix (inhalation-vapor)** 11.4 mg/L

## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

#### **Styrene**

Log Kow 2.95

Bioconcentration factor (BCF) 74

Algae

EC50 = 1.4 mg/L (Pseudokirchneriella subcapitata) (72h)

EC50 0.46 - 4.3 mg/L (Pseudokirchneriella subcapitata) (72h)

Fish LC50 3.24 - 4.99 mg/L (Pimephales promelas) (96 h) flow-through

LC50 19.03 - 33.53 mg/L (Lepomis macrochirus) (96 h) static

LC50 6.75 - 14.5 mg/L (Pimephales promelas) (96 h) static

LC50 58.75 - 95.32 mg/L (Poecilia reticulata) (96 h) static

Water Flea EC50 3.3 - 7.4 mg/L 48 h

#### **Unknown aquatic toxicity**

66.7% of the mixture consists of components(s) of unknown hazards to the aquatic environment.

### Persistence/Degradability

No information available.

### Bioaccumulation

No information available.

### Other adverse effects

No information available.

## 13. DISPOSAL CONSIDERATIONS

### Waste treatment methods

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**Disposal Considerations** Hazardous waste. Can be incinerated, when in compliance with local regulations.

## Contaminated packaging

Empty containers retain residue (liquid and/or vapour) and can be dangerous. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION; THEY MAY EXPLODE AND CAUSE INJURY OR DEATH. Do not attempt to refill or clean container since residue is difficult to remove. Empty drums should be completely drained, properly bunged and promptly returned to a drum reconditioner. All containers should be disposed of in an environmentally safe manner and in accordance with governmental regulations.

## 14. TRANSPORT INFORMATION

<b>NOT TO BE SENT BY MAIL</b>		
<b>TARIFF No.</b>		3907
<b>UN No.</b>		1866
<b>Substance Identity No. S.I.N.</b>	<b>SANS 10232-3</b>	1866
<b>Emergency Action Code EAC</b>	<b>SANS 10232-3</b>	26
<b>SANS 10228:2006 S.I.N.</b>		1866
<b>SANS 10228:2006 Technical Name</b>		Resin solution immiscible with water
<b>SANS 10228:2006 Class</b>		3
<b>SANS 10228:2006 Danger Group</b>		111
<b>SANS 10228:2006 Subsidiary Risks</b>		Nil
<b>SANS 10228:2006 Packaging Methods SANS 10229</b>		13.3
<b>IMDG - SHIPPING NAME</b>		Resin solution
<b>IMDG - CODE</b>		PAGE 3379
<b>IMDG - CLASS</b>		Class 3.3
<b>IMDG - PACKAGING GROUP</b>		111
<b>IMDG - MARINE POLLUTANT</b>		Yes
<b>IMDG - EMS No.</b>		3-05
<b>IMDG - MFAG TABLE No.</b>		310
<b>IATA - SHIPPING NAME</b>		Resin solution
<b>IATA - CLASS</b>		Class 3
<b>IATA - SUBSIDIARY RISK(S)</b>		None
<b>IATA - PACKAGING GROUP</b>		111
<b>IATA - PACKAGING INSTRUCTION</b>	Passenger	309
<b>IATA - PACKAGING INSTRUCTION</b>	Cargo	310
<b>TREMCARD No.</b>		Not available

## 15. REGULATORY INFORMATION

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**EEC HAZARD CLASSIFICATION** Flammable. Harmful. Irritant. [R10; Xn; Xi] (Styrene)

**RISK PHRASES** Flammable. Harmful by inhalation. Irritating to eyes and skin.  
[R: 10, 20, 36/38]

**SAFETY PHRASES** Do not breathe vapour. [S: 23]

**NATIONAL LEGISLATION** South African Hazardous Substance Act 15 of 1973  
South African Occupational Health & Safety Act (85 of 1993)

## 16. OTHER INFORMATION

**NFPA Rating**                      **Health 2**                      **Flammability 3**                      **Instability 1**

**Prepared By:** S. Gounden & based on data from Reichhold Product Regulatory Department and in accordance with GHS format

Phone Number: 031 713 0600

**Revision Date:** 20 August 2015

**Revision Summary:** 01

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**End of Safety Data Sheet**