

1-cert ISO 9001 ISO 14001 compliant

Safety Data Sheet

PAGE 1 OF 11

SDS1703/1121

1. IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY

Product Identifier Product Description:

NCS 991 PAU - 40

Other Means of Identification:

Sage Code: R991-40---X----UK000 Chemical Family: Polyester Resin

Recommended use of the chemical and restrictions on use:Intended use:General purpose laminating resinUses advised against:No information available.

Details of the supplier of the Safety Data Sheet Manufacturer/Supplier

NCS Resins Durban Head Office	TEL 031 713 0600 FAX 031 705 9858	9 Pineside Road, New Germany 3610	
Aurora Glass Fibre NZ Ltd	TEL +64 9 273-3540 FAX +64 9 273-3565	3/16 Zelanian Drive, East Tamaki Auckland 2013	
EMERGENCY TELEPHONE No.: +64 9 273-3540			

EMERGENCI TELEFHONE NO.. +64 9 273-3540

2. HAZARDS IDENTIFICATION

Classification

GHS Classification

Health

Acute toxicity - Dermal Category 4 Acute toxicity - Inhalation (Vapors) Category 4 Skin corrosion/irritation Category 2 Serious eye damage/eye irritation Category 2A Carcinogenicity Sub-category 1B Specific target organ toxicity (single exposure) Category 3 Specific target organ toxicity (repeated exposure) Category 1





Safety Data Sheet

PAGE 2 OF 11

SDS1703/1121

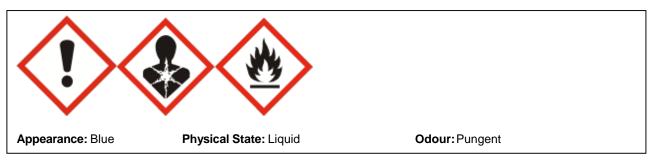
Environmental

Chronic aquatic toxicity Category 3

Physical

Flammability - Hazard category 3 Flammable liquid and vapour

GHS Labels / Pictograms



Emergency Overview Statements

Danger

Hazard Statements Harmful if inhaled Causes skin irritation Causes serious eye irritation May cause cancer May cause respiratory irritation Causes damage to hearing through prolonged or repeated exposure if inhaled Harmful to aquatic life with long lasting effects Flammable liquid and vapor

Precautionary Statements - Prevention

Obtain special instructions before use Do not handle until all safety precautions have been read and understood Use personal protective equipment as required Use only outdoors or in a well-ventilated area Wash face, hands and any exposed skin thoroughly after handling Wear protective gloves/protective clothing/eye protection/face protection Do not breathe mist, vapors, spray Do not eat, drink or smoke when using this product Keep away from heat/sparks/open flames/hot surfaces. - No smoking Keep container tightly closed Ground/bond container and receiving equipment Use explosion-proof electrical/ventilating/lighting equipment Use only non-sparking tools Take precautionary measures against static discharge





Safety Data Sheet

PAGE 3 OF 11

SDS1703/1121

Keep cool

Avoid release to the environment

Contaminated work clothing should not be allowed out of the workplace

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing If eye irritation persists: Get medical advice/attention If skin irritation occurs: Get medical advice/attention IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower Wash contaminated clothing before reuse If skin irritation or rash occurs: Get medical advice/attention IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing In CASE OF FIRE: Use CO2, dry chemical, or foam to extinguish

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Do not discharge into lakes, streams, ponds and ground water supply. Dispose of in accordance with local statutory regulations

Hazards not otherwise classified (HNOC)

Other Information

Unknown acute toxicity 66.0% of the mixture consists of ingredient(s) of unknown toxicity. Unknown aquatic toxicity 66.7% of the mixture consists of components(s) of unknown hazards to the aquatic environment.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

Component	CAS No	Weight %
Polyester Resin	Proprietary	50 – 60
Styrene	100-42-5	40 – 50

4. FIRST - AID MEASURES

First Aid Measures

Eye Contact Immediately flush eyes for at least 15 minutes. Get medical attention.

Skin Contact Wash off with warm water and soap. Remove contaminated clothing and shoes. If skin irritation persists, call a physician. Wash contaminated clothing before reuse.

Inhalation Remove person to fresh air. If signs/symptoms continue, get medical attention. Keep patientwarm and at rest. If not breathing, give artificial respiration. If breathing is labored, administer oxygen. Get medical attention immediately.



Safety Data Sheet

PAGE 4 OF 11

SDS1703/1121

Ingestion Do not induce vomiting. Potential for aspiration if swallowed. This material mayenter the lungs during vomiting. Never give anything by mouth to an unconscious person. GET IMMEDIATE MEDICAL ATTENTION.

Most important symptoms and effects, both acute and delayed

Most Important Symptoms No information available and Effects.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. FIRE - FIGHTING MEASURES

Suitable Extinguishing Media

Carbon dioxide (CO2), Foam, Dry chemical, Water spray

Unsuitable Extinguishing Media

Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Hazardous combustion products Combustion may produce carbon monoxide, carbon dioxide and irritating or toxic vapors and gases

Combustion/Explosion Hazards Flammable. Vapors may form explosive mixture with air. Flash back possible over considerable distance. This material may polymerize (react) when its container is exposed to heat (as during a fire). This polymerization increases pressure inside a closed container and may result in the violent rupture of the container. Empty containers may retain product residue (liquid and/or vapor). Do not pressurize, cut, weld, braze, solder, drill, grind, or expose these containers to heat, flame, sparks, static electricity, or other sources of ignition as the container may explode and may cause injury or death.

Protective Equipment and Precautions for Firefighters:

Wear self-contained breathing apparatus (SCBA) and full fire-fighting protective clothing. Thoroughly decontaminate all protective equipment after use. Evacuate all persons from the fire area to a safe location. Move non-burning material, as feasible, to a safe location as soon as possible. Fire fighters should be protected from potential explosion hazard while extinguishing the blaze. DO NOT extinguish a fire resulting from the flow of this flammable liquid until the flow of liquid is effectively shut off. This precaution will help prevent the accumulation of an explosive vapor-air mixture after the initial fire is extinguished. Use water spray to cool fire-exposed containers.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Remove all sources of ignition. Evacuate personnel to safe areas. Avoid contact with skin and eyes. Use personal protective equipment as required. Ensure adequate ventilation. Keep people away



Safety Data Sheet

PAGE 5 OF 11

SDS1703/1121

from and upwind of spill/leak. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Other Information All equipment used when handling the product must be grounded.

Environmental Precautions

Environmental Precautions Prevent further leakage or spillage if safe to do so. Do not allow material to contaminate ground water system. Prevent product from entering drains. Soak up with inert absorbent material and dispose of as hazardous waste. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Methods and material for containment and cleaning up

Methods for ContainmentPrevent spilled material from 1) contaminating soil, 2) entering sanitary sewers, storm
sewers, and drainage systems, and 3) entering bodies of water or ditches that lead to
waterways. Prevent spreading over a wide area (e.g. by containment or oil barriers).Methods for Clean-upSoak up with inert absorbent material. Remove from surface water (e.g. by skimming or
siphoning). Dispose of contaminated material as waste according to item 13.

7. HANDLING AND STORAGE

Precautions for Safe Handling

Handling Do not breathe vapor or mist. Avoid contact with eyes, skin and clothing. Take off contaminated clothing and wash before reuse. Ensure adequate ventilation. Ground and bond containers when transferring material. Use spark-proof tools and explosion-proof equipment. Consult your supplier of promoters and catalysts for additional instructions on proper mixing and usage. Empty containers may retain product residue (liquid and/or vapor). Do not pressurize, cut, weld, braze, solder, drill, grind, or expose these containers to heat, flame, sparks, static electricity, or other sources of ignition as the container may explode and may cause injury or death. Empty drums should be completely drained and properly bunged. Empty drums should be promptly returned to a drum reconditioner or properly disposed. Do not use compressed air for filling, discharging or handling. Wash hands before breaks and immediately after handling the product.

Conditions for safe storage, including any incompatibilities

StorageKeep away from heat and sources of ignition. No smoking. Keep away from direct sunlight.
Keep containers tightly closed in a cool, well-ventilated place. To ensure maximum stability
and maintain optimum resin properties, resins should be stored in closed containers at
temperatures below 77°F (25°C).



Safety Data Sheet

PAGE 6 OF 11

SDS1703/1121

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Occupational Exposure Limits:

Components with workplace control parameters Styrene (CAS #: 100-42-5)

Occupational Health and Safety Act, 1993 Regulations for Hazardous Chemical Substances, 1995 Table 1.

> TWA OEL CL 100 ppm (styrene) STEL OEL CL 200ppm

Legend TWA -Time-weighted average STEL - Short Term Exposure Limit OEL - Occupational Exposure Limit Appropriate engineering controls

Engineering Controls Use general ventilation to maintain airborne concentrations to levels that are below regulatory and recommended occupational exposure limits. Local ventilation may be required during certain operations. Use explosion-proof equipment.

Individual protection measures, such as personal protective equipment

Eye/face Protection
 Safety glasses with side-shields. If splashes are likely to occur:. Tight sealing safety goggles. Ensure that eyewash stations and safety showers are close to the workstation location. Wear protective nitrile rubber or Viton ™ gloves. Gloves made of nitrile rubber or polyvinyl chloride (PVC) may be used for splash protection and brief or intermittent contact with styrenated polyester resin. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion. Impervious clothing. Rubber or plastic boots.
 Respiratory Protection
 None required if hazards have been assessed and airborne concentrations are maintained below the exposure limits listed in Section 8. Wear an approved air-purifying respirator with organic vapor cartridges and particulate filters where airborne concentrations may exceed exposure limits in

Section 8 and/or there is exposure to dust or mists due to sanding, grinding, cutting, or spraying. Use an approved positive-pressure air-supplied respirator with emergency escape provisions if there is any potential for an uncontrolled release, airborne concentrations are not known, or any other circumstances where air-purifying respirators may not provide adequate protection

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.



Safety Data Sheet

PAGE 7 OF 11

SDS1703/1121

9. PHYSICAL AND CHEMICAL PROPERTIES

Blue Appearance Odor Pungent **Odor Threshold** 0.2 ppm (Styrene) **Physical State** Liquid Ηa Not applicable Flash Point 32 °C / 89 °F **Flash Point Method** Seta closed cup Autoignition Temperature 490°C / 914°F (Styrene) Boiling point / boiling range 146°C / 295°F (Styrene) Melting point / Freezing point No information available Flammability Limit in Air Lower 1.1% (Styrene) Upper 6.1% (Styrene) Specific Gravity 1.06 - 1.10 @ 25°C Solubility Insoluble (Water) **Evaporation Rate** 0.49 (BuAc = 1) (Styrene) Vapor Pressure 5 mmHg @ 20°C (Styrene) 6.7 hPa (Styrene) Vapor Density 3.6 (Air = 1) (Styrene)**Explosive Properties** No information available **Oxidizing Properties** No information available Percent Volatile, wt.% 40 - 50 % by weight **VOC Content:** 364 g/l (calculated) product as supplied Viscosity 1000 - 14000 cps @ 25°C **Decomposition temperature** No information available

10. STABILITY AND REACTIVITY

Reactivity

No dangerous reaction known under conditions of normal use.

Chemical Stability

Stable under normal conditions. Stable under recommended storage conditions.

Possibility of Hazardous Reactions

Hazardous Polymerization Polymerization can occur. Hazardous polymerization will occur if contaminated with peroxides, metal salts and polymerization catalysts. Hazardous polymerization may occur upon depletion of inhibitor - may cause heat and pressure build-up in closed containers. Product will undergo



Safety Data Sheet

PAGE 8 OF 11

SDS1703/1121

hazardous polymerization at temperatures above 65° C.

Conditions to Avoid

Heat, flames and sparks. Contamination by those materials referred to under Incompatible materials. Unstable upon depletion of inhibitor. Elevated temperatures.

Incompatible materials

Strong acids. Strong oxidizing agents. Metal salts. Polymerization catalysts.

Hazardous Decomposition Products

Hydrocarbons. Carbon monoxide. Carbon dioxide (CO2). Thermal decomposition can lead to release of irritating and toxic gases and vapors.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Primary Routes of Entry Eye contact, Ingestion, Inhalation, Skin Contact, Skin absorption

Acute toxicity Styrene

styrene	
Oral LD50	= 5000 mg/kg (Rat)
Dermal LD50	> 2000 mg/kg (Rat)
Inhalation LC50	= 11.8 mg/l (4 H) (Rat)

Information on toxicological effects

Symptoms Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Eyes	Irritating to eyes.	
Skin	Harmful by skin absorption. Contact causes skin irritation. Prolonged skin contact may defat the skin and produce dermatitis.	
Inhalation	Harmful by inhalation. May cause irritation of respiratory tract. Inhalation of high vapor concentrations can cause CNS-depression and narcosis.	
Ingestion	Harmful if swallowed. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Aspiration hazard if swallowed - can enter lungs and cause damage. Ingestion is not an anticipated route of exposure for this material in industrial use.	
Sensitization Not sensitizing.		
Repeated dose toxicity	In humans, styrene may cause a transient decrease in color discrimination and effects on hearing. Repeated or prolonged exposure may cause skin irritation and dermatitis, due to defatting properties of the product. May cause damage to the liver, eyes, brain, respiratory system, central nervous system through prolonged or repeated exposure if inhaled. May cause damage to the kidneys, liver, eyes, brain, respiratory system, central nervous system through prolonged or repeated exposure if inhaled.	
Mutagenic effects	Styrene has given mixed positive and negative results in a number of mutagenicity tests. Styrene was not mutagenic without metabolic activation but gave negative and positive mutagenic results with metabolic activation.	
Carcinogenicity .		



Safety Data Sheet

PAGE 9 OF 11

<u>Styrene</u> ACGIH IARC NTP	Group A4 - Not classifiable as a human carcinogen. Group 2B - Possibly Carcinogenic to Humans Reasonably anticipated to be human carcinogen	
Legend	IARC - International Agency for Research on Cancer NTP - National Toxicology Program	
Reproductive Toxicity	No information available.	
Neurological Effects	No information available.	
STOT - single exposure No information available. STOT - repeated exposure No information available.		
Target organ(s)	Liver, Central nervous system (CNS), Respiratory system, Kidney.	
Aspiration Hazard	No information available.	
Numerical measures of toxicity - Product Information Unknown acute toxicity 60 - 70% of the mixture consists of ingredient(s) of unknown toxicity.		

The following values are calculated based on chapter 3.1 of the GHS document .ATEmix (oral)2923 mg/kgATEmix (dermal)1967 mg/kgATEmix (inhalation-vapor)11.4 mg/L

12. ECOLOGICAL INFORMATION

Ecotoxicity

Styrene

Log Kow	2.95
Bioconcentration factor (BCF)	74
Algae	EC50 = 1.4 mg/L (Pseudokirchneriella subcapitata) (72h)
-	EC50 0.46 - 4.3 mg/L (Pseudokirchneriella subcapitata) (72h)
	Fish LC50 3.24 - 4.99 mg/L (Pimephales promelas) (96 h) flow-through
	LC50 19.03 - 33.53 mg/L (Lepomis macrochirus) (96 h) static
	LC50 6.75 - 14.5 mg/L (Pimephales promelas) (96 h) static
	LC50 58.75 - 95.32 mg/L (Poecilia reticulata) (96 h) static
	Water Flea EC50 3.3 - 7.4 mg/L 48 h

Unknown aquatic toxicity

66.7% of the mixture consists of components(s) of unknown hazards to the aquatic environment.

Persistence/Degradability

No information available.

Bioaccumulation

No information available.



Safety Data Sheet

PAGE 10 OF 11

SDS1703/1121

Other adverse effects

No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal Considerations Hazardous waste. Can be incinerated, when in compliance with local regulations.

Contaminated packaging

Empty containers retain residue (liquid and/or vapour) and can be dangerous. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION; THEY MAY EXPLODE AND CAUSE INJURY OR DEATH. Do not attempt to refill or clean container since residue is difficult to remove. Empty drums should be completely drained, properly bunged and promptly returned to a drum reconditioner. All containers should be disposed of in an environmentally safe manner and in accordance with governmental regulations.

14. TRANSPORT INFORMATION

NOT TO BE SENT BY MAIL	
TARIFF No.	3907
UN No.	1866
Substance Identity No. S.I.N. SANS 10232-3	1866
Emergency Action Code EAC SANS 10232-3	26
SANS 10228:2006 S.I.N.	1866
SANS 10228:2006 Technical Name	Resin solution immiscible with water
SANS 10228:2006 Class	3
SANS 10228:2006 Danger Group	111
SANS 10228:2006 Subsidiary Risks	Nil
SANS 10228:2006 Packaging Methods SANS 10229	13.3
IMDG - SHIPPING NAME	Resin solution
IMDG - CODE	PAGE 3379
IMDG - CLASS	Class 3.3
IMDG - PACKAGING GROUP	111
IMDG - MARINE POLLUTANT	Yes
IMDG - EMS No.	<u>3-05</u>
IMDG - MFAGTABLE No.	310
IATA - SHIPPING NAME	Resin solution
IATA_CLASS	Class 3
IATA - SUBSIDIARY RISK(S)	None
IATA - PACKAGING GROUP	111
IATA - PACKAGING INSTRUCTION Passenger	309
IATA - PACKAGING INSTRUCTION Cargo	310
TREMCARD No.	Notavailable



Safety Data Sheet

PAGE 11 OF 11

SDS1703/1121

15. **REGULATORY INFORMATION**

 EEC HAZARD CLASSIFICATION
 Flammable. Harmful. Irritant. [R10; Xn; Xi] (Styrene)

 RISK PHRASES
 Flammable. Harmful by inhalation. Irritating to eyes and skin.

 [R: 10, 20, 36/38]
 Do not breathe vapour. [S: 23]

 NATIONAL LEGISLATION
 South African Hazardous Substance Act 15 of 1973 South African Occupational Health & Safety Act (85 of 1993)

16. OTHER INFORMATION

NFPA Rating Health 2 Flammability 3 Instability 1

Prepared By: M.Jagath & based on data from Reichhold Product Regulatory Department Phone Number: 031 713 0600 **Revision Date:** 1 March 2017

Revision Summary: 01

Disclaimer

This information is provided in good faith and is correct to the best of NCS Resins's knowledge as of the date hereof and is designed to assist our customers; however, NCS Resins makes no representation as to its completeness or accuracy. Our products are intended for sale to industrial and commercial customers. We require customers to inspect and test our products before use and to satisfy themselves as to suitability for their specific applications. Any use which NCS Resins customers or third parties make of this information, or any reliance on, or decisions made based upon it, are the responsibility of such customer or third party. NCS Resins disclaims responsibility for damages, or liability, of any kind resulting from the use of this information.

THERE ARE NO WARRANTIES OR REPRESENTATIONS, EXPRESS OR IMPLIED, INCLUDING THOSE OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO THIS INFORMATION OR TO THE PRODUCT IT DESCRIBES. IN NO EVENT SHALL NCS RESINS BE LIABLE FOR SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES.

End of Safety Data Sheet